# The Third Generation Robot



By Susumu Tachi, Ph.D. Senior Research Scientist, Robotics Department Mechanical Engineering Laboratory, MITI

#### 1. Preface

Since olden times, one of man's dreams has been to have a substitute which can undertake for him those jobs which are dangerous, difficult or boring. In ancient times, the dream was realized by utilizing animals, and unfortunately, by using his fellowman as a slave. In some countries such conditions continued until nearly a hundred years ago.

With the advance of electronics and progress of automation technology in recent years, it has become possible to let automated machinery replace man's labor. Robots are expected to replace man's work as the only tolerable slave from a humanitarian point of view. 1-3) The "Human Use of Human Beings"4) of N. Wiener will be truely realized only when man makes robots to replace man's dangerous, difficult and boring tasks, supporting an important end in the development and safety of our modern society.

The rapid development of microprocessors and semiconductive sensors have given a great impact toward the intelligent industrial robot. It is no exaggeration to say that the development of a robot in the true meaning depends on the development of such sensors and the progress of techniques utilizing them.

The application fields are not limited only to usual manufacturing in secondary industry, but have been expanding gradually to mining, civil engineering, construction in the same secondary industry, as well as to agriculture, forestry and fisheries in primary industry. They are expanding also to retailing, wholesaling, finance, insurance, real estate, warehousing, transportation, communications, nuclear power, space, ocean development, to social work, such as medical treatment, welfare and sanitation, and to rescue in disasters, leisure, household, and other tertiary industry-related fields. As it progresses, our relations with the robot are becoming more and more important. These are called man-machine interface, human interface, or man-machine communications although they have slightly different meanings. They are one of the most undeveloped areas despite being one of the most important of robot technology.

from the world of fiction to the practical world, and the development of the robot is also called by generation, as in the case of the computer.

In this article, technical problems to be solved are discussed and application examples are presented, concerning both the second generation robot which is coming into general use from practical application, and the third generation robot, the R&D of which has just started. An example of the man-robot cooperation system which will play an important role in the third generation robot, as well as some subjects for realizing such a system will be presented and intensively discussed.

### 2. Toward the Third Generation Robot

## 2-1. From the First Generation to the Second

With the rapid progress of science and technology after World War II, the robot, which had been only a dream, has come to realize some of man's or animal's functions although it has a different shape. Versatran and Unimate which were first robots made commercially available in 1962 and were introduced to Japan in 1967. They are called industrial robots and can be said to be the first generation of robots finding practical use. This is considered to have resulted from a combination of two large areas of development after the war, i.e., hardware configuration and control technology for an operational type mechanical hand (or manipulator)<sup>5</sup>) which had been under research and development for use in the hot (radioactive) cell of a nuclear reactor, and automation technology for automated machinery or NC machine tools, as a result of the advance of cybernetics. The term "industrial robot" is said to have originated under the title of "Programmed Article Transfer" which G.C. Devol applied for registration in 1954 and which was registered in 1961 in the United States. It has come to be used widely since the American Mental Market, a U.S. journal, used the expression in 1960. After passing through infancy in the latter half of the 1960s, the industrial robot reached the age Since the latter half of the 1960s, robots have been brought of practical use in the 1970s. The Japanese government decided

to take four promotional measures, i.e., establishment of a lease system by fiscal investment and loan, a special depreciation system for important composite machinery and equipment, a special loan system for industrial safety and health facilities, a loan system for the modernization of equipment of medium and small enterprises and the designation of beneficiaries of the equipment lease system. Thus the robot entered the age of prevalence in anticipation of a rapid increase in demand. That is why 1980 is called "the first year of the prevalence of the industrial robot." 6)

From the technical point of view, however, the first generation robot which has found wide use, is a kind of repetition machine which plays back repeatedly its position and posture taught in a teaching process before commencement of operation. In essence, it is a composite system of technology based on control techniques for various automated machines and NC machine tools and designing and control technique of manipulators with multiple degrees of freedom. The application area, naturally, is limited. These robots can be most effectively used in manufacturing processes in secondary industry, especially in material handling, painting, spot welding, etc.

In other areas, such as arc welding and assembling, it is necessary to vary actions or better understand man's instruc-

Economically

1970

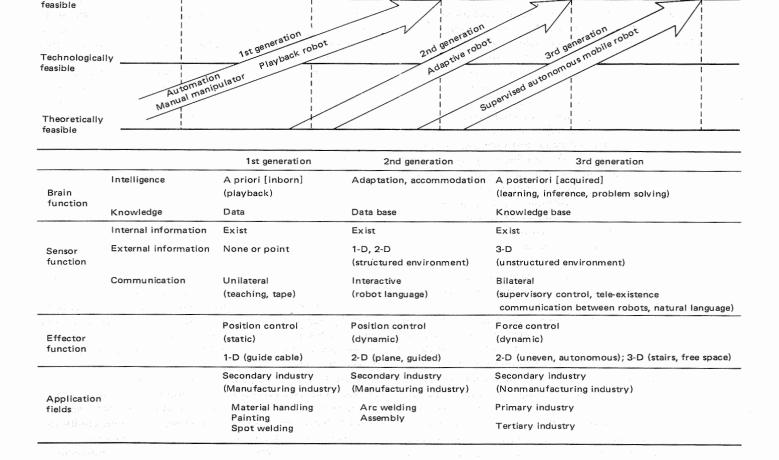
tions by using not only knowledge from within like for the first generation robot, but also to acquire external information by sensor. The device that could change its actions using a sensor according to situation is the so-called second generation adaptive robot. It came to prevail gradually in the 1970s. Although available sensors for obtaining exterior information are limited, it can be used effectively only in very limited areas of the production site. For such purpose, the visual sensor is important, but at present robots are in a stage in which they identify mainly one- or two-dimensional binary patterns under controlled illumination conditions. For application in primary and tertiary industries, it is important to process visual information for recognizing three-dimensional objects in the natural environment where light conditions change momentarily. This has remained as an important subject for the coming third generation robots.

## 2-2. Movement Toward Third Generation Robot

When considering the situation where a robot works in compliance with man's instructions, one will easily understand the following three points are vital to the operation of a robot:

1990

2000



1980

Fig. 1. Robot generations and their features

1) To understand man's instructions appropriately, communicate the condition of itself to man, and to obtain new knowledge, instructions and teaching from man (communication between man and robot).

2) To know external circumstances, especially conditions of the object of work (recognition of its external world).

3) To understand its own internal conditions (arm angle of robot, for example) (recognition of its internal world).

Since 3) is comparatively easy, as it is the basis of servosystem it is realized in various automated machinery or the first generation robot. Main technical problems to be solved for the second generation adaptive robot with sense are sensory perception of the external environment and the appropriate change of its action according to the external information acquired. The second generation robot is approaching the stage of practical use. This has a direct relationship on the development of sensors and microcomputers in recent years. Visual and tactile senses are most important. They have been practically used for wire bonding of semiconductors<sup>9</sup>), assembling in various fields, <sup>10</sup>) or as visual inspection machines. <sup>11</sup>)

Granting that the first generation robot has been related with internal sensors and servotechnology, and the second generation with external sensors and microprocessor system technologies, what is the main technology for the third generation robot? Though no consensus has yet been reached among researchers, the extension of the function of item 2) to a three-dimensional natural environment and establishmet of communication functions of item 1) would be considered to become important themes. The author's opinion is summerized in Fig.1.

Communications in the first and second generations are of a one-way nature, from man to machine. For example, when a robot inserts a bar into a specified hole after receiving instructions through voice input, at first the robot is required to understand the meaning of the work. Even if man instructs the robot simply saying "Insert this bar in that hole," the robot cannot follow such instructions at present. So, it is necessary to give instructions by dividing them into small steps so that the robot can perform them. Especially, no voice is used for the first generation robot, and the hand positions and postures of the robot are taught in detail like holding it by its hands and feet. And the labor and time required for this process becomes abnormally great when the number of robots is increased. In the second generation, some simplification of the teaching steps is made by using robot language 12) and an interactive system, but the communication system is at a groping stage. In the third generation, communications between robot and man should be made much closer to that between humans. For this purpose, speech recognition, 13) natural language understanding, 14) question and answer system, and knowledge data base system technology should be established. 15)

The relationship between robot and man in the third generation can be more easily understood when it is compared with the relationship between a superior and subordinates in human society. 16) That is, a robot, which subordinates, receives instructions from the superior. When it cannot understand the meaning, it will ask questions of its superior until it can fully understand (question and answer system). The robot starts working when it understands the instructions. At that time, the robot performs an operation using a manual containing knowledge and know-how on the operation obtained by other workers in the past (knowledge data base). When some matter which the robot cannot solve occurs during operation with the knowledge and robot judgement, it will consult with its superior

(interaction). Checking robot conditions, the superior will then make optimum judgement under the circumstances which the robot will follow. When the superior considers that the subordinate or robot cannot solve a certain problem, he solves the problem himself. If the robot is working in a remote area, or in a dangerous or severe environment not easily reached by man, the robot should operate with such presence as if a man were with it so as to get out of the difficulty (tele-existence). In the case of joint operation of some robots, the allocation of work to each, and cooperation and communication between them are also important.

In addition, it is clear from the point of operational function that both manipulation and movement have many important matters to be solved for the third generation robot. Especially when we consider the use of the robot in primary and tertiary industries, the robot itself should have its own built-in energy source and be required to move with a certain level of knowledge. Three conditions for a robot, 17) autonomous, independent, and mobile, which were proposed more than ten years ago, could be provided for the first time for a practical-purpose robot in the third generation robotics.

## 3. Technical Problems and Application Field of Robots

There are many scientific and technical problems to be solved regarding the robot. Table 1 lists problems the author have prepared on trial. The table shows in a column man's functions, i.e., faculty of sense corresponding to measurement, function of hands and feet to control, function of head for information processing, maintenance of life indispensable to a living thing and communications between man and robot or between robots and on its side analysis and configuration.

Table 2 lists relationships between application field and basic technology, and arranges the same items with those of Table 1 in a column and general classification of industry on its side.

## 4. Man-Robot System

There have been many disputes on what the intelligence of a robot is, 18-21) and so far, no consensus has been reached. And I do not suppose intelligence will be clearly defined even in the future.

Knowledge is similar to intelligence, but they are quite different in nature. For example, if only definitions and axioms are provided as knowledge in Euclidean geometry and various theorems can be resolved, ability may be supposed as the work of intelligence due to the creation of new knowledge. From this point, intelligence can be regarded as the power to generate new and unknown knowledge from known knowledge or the power to make new judgement. In the case of machinery, the power is supposed to greatly depend on the architecture of computer hardware and its supplementary software. For example, if such a computer is configured as having architecture like a learning machine that easily absorbs knowledge, its learning ability can be increased and exceeds that of the usual computer.

On the other hand, it is also possible to supplement intelligence with knowledge. For example, in a certain situation in shogi (Japanese chess), let us suppose that the next move, which may be said as the best of all moves to be taken, is

Table 1. Robot functions and scientific and technical problems to be solved.

				The state of the s	The state of the s
Function required for robot	science and technology robot	Analysis		Synthesis	
Functions	Details of functions	Learning from man, creatures, and nature	Hardware	Signal processing, control	System
	Visual sense (incl. electric wave, infrared, ultraviolet, X-ray)	Three-dimensional view, pattern recognition, situation recognition tion	High density, high resolution sensor, image memory, parallel operation	Multiprocessor, parallel processing technology	External real-time scene analysis
Senses	Auditory sense (incl. ultrasonic and low-frequency vibration)	Language understanding	High-performance microphone, speech recognition IC chip		Language understanding system
	Tactile sense (incl. temperature)	Skin structure and mechanism of sensorium	Densely distributed tactile sensor element	Detection of contact condition on distribution type tactile	Tactile sense diagnosing system
	Sense of smell	Mechanism of sensorium		sensor	
	Sellse Of taste				
Hand	Human type	Arm control mechanism by neural impulse	Mechanism similar to a man's arm, new material, new actuators	Control similar to nervous system, control of multiple degrees of freedom system, real-time dynamic control	Artificial hand which moves at man's will, tele-operator
ina in constant	Animal type	:	Soft gripper mechanism	:	
	Non-animal type		General-purpose gripper with multiple degrees of freedom	:	Flexible arm applicable to various tasks (avoidance of obstacles)
	Human type (2 feet)	Two feet moving control mechanism by neural impulse	Mechanism similar to human leg	Control similar to nervous system, dynamic control	Artificial foot which moves at man's will
Foot (move)	<ul><li>Animal type (multipede, chaetopod)</li></ul>	Coordinative control of multipede walking		2	Movement on stairway, ungraded ground, wall surface, etc.
	Non-animal type (wheel, caterpillar, etc.)				Avoidance of obstacles, navigation by using natural landmarks
T a I	Intellect	Recognition, memory, learning, association	5th generation computer	Non-Neumann architecture	Highly advanced intelligent information processing system
3	Emotion	Feeling		Quantification of feeling	
	Volition	Judgement, volition, creation		Intention deciding theory	
	Man-machine-man	Language understanding			Automatic simul-interpreter
Communica-	- Man-machine	Man's space recognition mechanism	Man, machine, environment simulator	Real-time measurement of man's action	Tele-existence
	Machine-machine				
Maintenance	e Intake of energy				
of individual	Self-recovery and preservation	Regeneration	THE PROPERTY OF THE PROPERTY O	Theory of self-recovery	Self-recovery machine
Preservation of the species	n Reproduction es	DNA		Theory of self-reproduction	Self-reproducing machine
		THE PARTY OF THE P		THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF TH	

Table 2. Application fields and basic technologies of robot

/			Primary industry		Sec	Secondary industry	try			Tertiary industry	ndustry		
	Agric	Agriculture	Forestry	Fisheries	Mining	Construction	Construction Manufacturing	Wholesale and retail business	Finance, insurance, real estate	Transporta- tion, com- munication	Electricity, gas, water supply	Service ind. repair, amusement, administra- medical care, tion affairs	Public works, administra- tion affairs
1. Faculty of sense Visual sense (incl. Forecast of electric wave, infra- yield and red rays, ultraviolet harvest-time, rays, X-rays)  Discovery of blight	se incl. Forecast of infra- yield and violet harvest time, Discovery of blight		Presumption of forest condition		Prospecting of mineral veins		Products inspect, maintenance, failure diagnosis Printed-circuit / board, i	Acceptance inspection of merchandise				Automatic diagnosis, Artificial eye	
Auditory sense (incl. ultrasonic wave, low frequency vibration)	e Discovery of ic blight quency	ery of		Fish finding		Inspection of structures					Nuclear reactor maintenance robot, Detection of the buried	1 .	Artificial ear Prediction of earthquakes
Tactile sense (incl. temperature, the sense of equilibrium)	incl. the ibrium)						I hermography inspection						
Sense of smell		Extermination of blight by pheromone		Fish-luring	Explosion sensor		Gas leak detection				Gas leak detector		
Sense of taste		Quantification of rice grade			Oxygen deficiency predictor		Automatic blender, Automatic sort- ing of grade	Merchandise control					
2. Manipulation							Production pro- cess of various products						
Human type	Weeding	nc nc				Carpenter robot					Manipulator for nuclear reactor	Assistance system, Arti- ficial hand	
Animal type	Shearii	Shearing sheep						Automatic price marker				Manipulator for surgical operations	Document
Non-animal type		rvest	د	Automatic fishing gear	Automatic excavator	Framing for concrete	Hand of industrial robot, Transistor bonder	Vending machine				Massage robot	arranging robot, Fire- fighting robot
3. Function of movement							Transfer of products, shifting of machine						
Human type (2 feet)												Lower extremity prosthesis	
Animal type (multipede, chaetopod)				Lure	Level shift- ing machine								
Non-aminal type (wheel, cater- pillar, etc.)	be	ed- ng ral	Transporta- tion of timber			Cleaning and painting of structure	Factory transfer machine, celling traveling robot	In-house shopping cart, auto- matic display machine		Unmanned car, unmanned tanker		Hospital transfer cart, cleaning robot	

Application	Prima	Primary industry		Š	Secondary industry	ıry			Tertiary industry	ndustry		
-46 sec.	Agriculture	Forestry	Fisheries	Mining	Construction	Construction Manufacturing	Wholesale and retail business	Finance, insurance, real estate	Transporta- tion, com- munication	Electricity, gas, water supply	Service ind. repair, amusement, admini medical care, affairs	Public works, administration affairs
4. Function of head Intellect	Agricultural	Forestry data base	Fisheries data base			Control com- puter, direct	Intelligent				Automatic	Census
						numerical control, centralized	machine				machine	robot
Emotion							Purchase intention control system				Reception robot	
Volition							inventory control and ordering					
5. Function of communication							عکره روا ا					
Man-machine- -man (animal)			Underwater farming			Communication system in factory			Voice facsimile		Guide robot Disaster alarm sy	Disaster alarm system
Man-machine				Teleoperato	or Teleoperator	Teleoperator Teleoperator Teaching system, Voice input/ Deposit alarm system, output for dispensis monitor system vending system	,Voice input/ output for vending	Deposit dispensing system				
Machine-machine						Various information transmis- sion system			Automatic Ianding system	Automatic inspection with tele-meter		
6. Maintenance of individual												
Intake of energy	Vegetation plant		Automatic breeding unit			Automatic energy provid- ing cutter					Automatic	
Self-recovery and preservation		Automatic forestry				Self-diagnosis and recovery					Patrol robot Police robot	Police robot
		environment preservation system							-			
7. Preservation of the species												
Reproduction	Automatic mating unit		Automatic fertilization,			Automatic factory, auto-					Artificial womb,	
			Incubation			matic machine manufacturing system					Incubator	

thought out. If it is thought out only from the movement of pieces, it is truly the action of very high intelligence. If the same situation had already appeared before and the move is taken as set tactics, it is posible to take the same move as set tactics can be remembered as knowledge in advance. In that case, such high intelligence is not required. No difference in intelligence between the two players can be found as far as the next move is

Machine is superior to man particularly in remembering accurate knowledge and it is very effective to supplement intelligence with this knowledge. Especially it is effective when a machine is used in such environment as factory which is originally designed by man. The knowledge about that environment is abundant.

However, it is a fact that this kind of approach is greatly limited in a natural environment, knowledge of which is quite limited. In this case, the most effective approach is the man-robot system which utilizes both high-level knowledge stored in the machine in advance and man's intelligence, in order to perform such work, which cannot be done only by man or machine, but as a combination of man and robot. The importance of such man-machine technology which cooperates them effectively will increase more and more in the future.

## 4-1. Example of Man-Robot System

Fig.2 illustrates an example of a composite work system with a man and a number of robots proposed by the author's study group. A number of independent mobile intelligent robots divide work among themselves and cooperate with each other in the case of necessity under critical and severe environment in compliance with instructions from a human operator stationed in a control capsule. A management control unit (a kind of supervisory controller) takes charge of dividing work, planning and scheduling, and the respective intelligent robots send reports concerning the work progress one after another. Such information is put in order at the supervisory controller and is transmitted to the operator by voice (or by visual or tactile sense) for example. When the operator instructs in a language very close to natural language and transmits the results of its judgement, these are transmitted to the respective robots through speech recognition equipment and supervisory controller, and the respective robots understand and pursue the purpose using their own intelligence and knowledge. The information in the robots' intelligence system is an important information source for their intelligent operation and can be monitored by the operator at anytime.

Also, safety is checked at three levels —the intelligent robot itself, supervisory controller and operator- and has thus been greatly improved.

When an intelligent robot encounters any difficult work which it cannot handle by its own ability, the operation mode of the robot is switched to remote control mode either at the robot's request or by judgement of the operator. At that time, instead of conventional remote control system, advanced type of the telepresence system, 22) called tele-existence system, 23,24) are adopted. This enables the operator to control the robot as if he were inside the robot. In this case each subsystem of an intelligent robot works like a slave-type robot which is freely controlled by man's instructions.

In the tele-existence system, the operator's body actions and

conditions of the operator are presumed. The internal condition is transmitted to a robot and controls directly the motion control circuit of the robot (In the figure, the third robot is controlled by the tele-existence mode, and the thick lines show the flow of information between man and robot.) It controls artificial eyes, neck, hands and legs of the robot, faithfully reproducing man's motions. At this time, all information from artificial sense organs of the robot is transmitted to the corresponding sense organ of man by a direct presentation system. For example, if the operator looks to some direction intentionally, the robot also turns its face to the same direction and makes the image corresponding to the view which the man would see, appear on the man's retinae as a real image. When the operator brings his arm before his eyes, the robot's arm will also adopt the same position in the visual field. Therefore, man can proceed with his work understanding the relation of his arm with the object and also with the surrounding space in the same relationship with his experience. The sense that a robot has when it touches an object is presented to man's hand as a stimulus to his skin, and the operator can perform his work having the sense as if he touches it himself, and can conduct such work that will promote man's skillfulness with operability, ideally to the same extent with man's direct work, or practically of the same extent with a man working inside a robot.

The operator can also utilize the robot's sensor information by radial rays, ultraviolet rays, infrared rays, microwaves, ultrasonic, and very low frequency waves (which are called super sense information). For example, infrared sensor information is converted to visible light at night to see an object in the dark or ultrasonic information can be converted to audio frequency to obtain sound information which is not available in normal conditions. It is also possible to superimpose super sense information on usual visual display and/or to utilize skin sense channels which are not normally used. The operator can effectively use this information to expand man's ability. 25-27) If we can increase the maneuverability of a robot's arms so as to control them like our own arms, we can handle such objects which are out of our control under the normal conditions. From this point of view, human augmentation system can be realized.

If the knowledge base inside the capsule can be used by a method of high accessibility, for example, MIT's Media Room, <sup>28)</sup> the operator's judgement will be realized more accurately. It is also an interesting subject to transmit the knowledge base after having modified it to actions of a skilled worker, not transmitting man's action as it is, in addition to using it as a supplementary means of man's memory or for calculation.

These system technologies are basic technologies having various application possibilities for work under critical and severe environments in factories, plants, and industrial complexes; inspection, repair, dangerous work and treatment of radioactive waste in nuclear power plants; searching, repair and assembling work in space or ocean; searching, rescue operations, restoration work at the time of a disaster; cleaning work, construction and civil engineering work, forestry and fisheries, police, exploration, leisure, substitutes for test pilots or drivers,

## 4-2. Study Subjects

In order to make the systems mentioned in 4-1 possible, the following subjects for research and development are given: force condition are measured in real time and the internal 1) Measurement or estimation technology of motion and condi-

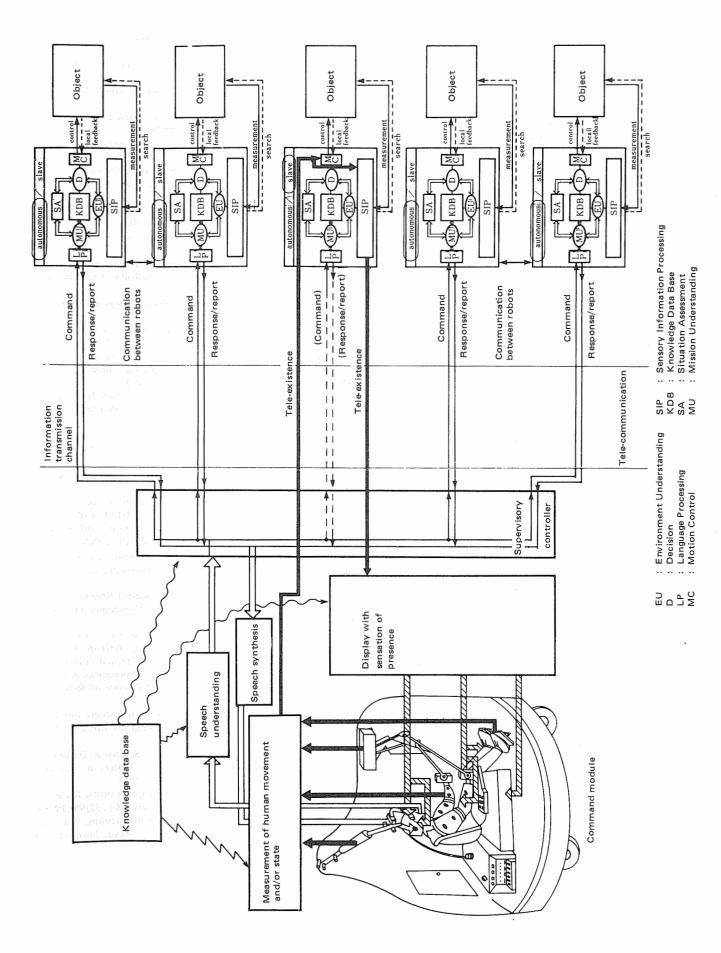


Fig. 2. An example of composition of man-robot system

tions of a human operator.

- 2) Mechanism and control of an anthropomorphic robot.
- 3) External information detection technique by artificial sense
- 4) Display of information with sensation of presence.
- 5) Master assisting knowledge base.
- 6) Augmentation of human ability.
- 7) Recognition technology for intelligent robots.
- 8) Decision technology for intelligent robots.
- 9) Motion control technology for intelligent robots.
- 10) Maneuverability of intelligent robots.
- 11) Supervisory control technology.
- 12) Telecommunication.
- 13) Robot actuators.
- 14) Robot sensors.
- 15) Robot material.
- 16) Safety measures for robots.

## 5. Conclusion

realize that there exists three generations, i.e., the first 15) K. Tanaka: Intelligent Information Processing and Trends of R&D of generation of the playback robot, mainly with internal sensors which has already reached the age of prevalence, the second generation, the adaptive robot with external sensors which has entered the age of practical use, and the third generation robot which attaches importance to communication functions, R&D of which has been started, exerting great influences on each other.

Though the application field has mainly been manufacturing in secondary industry, application in other fields such as construction, civil engineering and mining has been investigated, and also application to primary industry, such as agriculture, forestry and fisheries, and to tertiary industry such as transportation, distribution, services, medical treatment and welfare, and atomic energy, has been under earnest consideration.

Among them, great demands have been increasing for such a system to undertake critical and severe work in very dangerous environments, as in nuclear, ocean or disaster areas which are indispensably performed by man. The Ministry of International Trade and Industry has just started an eight-year large-scale project called "JUPITER" (Juvenescent Pioneering Technology for Robots). This project is positioned as an R&D in the third generation, and the results are anxiously awaited.

## References:

- 1) Special Issue on Robots, Journal of the Society of Instrument and Control Engineers (SICE), 7-12 (1968)
- 2) Special Issue on Intelligent Information Processing and Robot, Journal of the Institute of Electronics and Communication Engineers of Japan (IECE), 65-4 (1982)

- 3) Special Issue on Japanese and Industrial Robots, Journal of The Japan Society of Mechanical Engineers (JSME), 85-766 (1982)
- 4) N. Wiener: The Human Use of Human Beings: Cybernetics an Society, Houghton Mifflin Company (1950)
- 5) R. C. Goertz, et al.: Electronically Controlled Manipulator, Nucleonics, 12.46/47 (1954)
- 6) Yonemoto: To What Extent Has Industrial Robot Prevailed or Will Prevail?, JSME, 85-766, 1069/1077 (1982)
- 7) Y. Shirai: Understanding of Figures and Pictures, IECE, 65-4, 352/358 (1982)
- 8) S. Tachi: Application of Semiconductor Visual Sensor to Robots, Teaching Material for the 539th Institute Class of JSME, 35/46 (1982)
- 9) S. Kashioka, et al.: A Transistor Wire Bonding System Utilizing Multiple Local Pattern Machine, IEEE Trans., SMC-6, 562/570 (1976)
- 10) T. Goto, et al.: Control Algorithm for Precision Insert Operation Robot, IEEE Trans., SMC-10. 19/25 (1980)
- 11) R. P. Kruger, et al.: A Technical and Economic Assessment of Computer Vision for Industrial Inspection and Robot Assembly, Proc. IEEE **69**-12, 1524/1538 (1981)
- 12) K. Takase: Description of Robot Operation and Language, Journal of IECE, 65-4, 426/432 (1982)
- 13) J. L. Flanagan: Talking with Computers: Synthesis and Recognition of Speech by Machines, IEEE Trans., BME-29-4, 223/232 (1982)
- When we consider the situation of robot in the 1980s, we 14) T. Winograd: Understanding Natural Language Academic Press (1982)
  - Robots, Journal of IECE, 65-4, 334/345 (1982)
  - 16) T. L. Brooks: SUPERMAN: A System for Supervisory Manipulation and the Study of Human/Computer Interactions, MS Thesis, M. I. T. (1976)
  - 17) M. Mori: Basic Thoughts and Plans for Robots, Journal of the Society of Instrument and Control Engineers (SICE), 7-12, 871/880 (1968)
  - 18) S. Tachi and K. Komoriya: Development of Intelligent Robot, Mechanical Automation, 13-1, 24/31 (1981)
  - 19) H. Inoue: Intelligent Robot, Japanese Edition of the Scientific American, Special Issue on Mechatronics 45, 98/109 (1981)
  - 20) S. Tsuji: The Latest Progress in Robotics -From Single-Purpose Robot to Intelligent Robot, IECE, 65-4, 413/419 (1982)
  - 21) Y. Umetani: Genealogy of Development From Automation to Intelligent Robot, Japanese Science and Technology, 23-215, 26/30 (1982)
  - 22) K. Corker, et al.: Research Issues in Implementing Remote Presence in Teleoperator Control, Proc. 7th Annual Conference on Manual Control, 109/126, Los Angeles, CA (1981)
  - 23) S. Tachi and M. Abe: Study on Tele-existence, First Report, Proceedings of the 21st SICE Annual Meeting, 167/168 (1982)
  - 24) S. Tachi et al.: Study on Tele-existence (I) -Design and Evaluation of a Visual Display with sensation of Presence-, Proceedings of the 5th CISM=IFTOMM Symposium on Theory and Practice of Robots and Manipulators, Udine, Italy, June, 1984
  - 25) S. Tachi: Sensory Prostheses and/or Substitution Systems, Journal of the Society of Instrument and Control Engineers (SICE), 20-12, 1113/1121 (1981)
  - 26) S. Tachi: Rehabilitative Robotics, Computer Science & Technology (Japan Annual Reviews in Electronics, Computers & Telecommunications), 12, 236/250, North-Holland (1984)
  - 27) K. Tanie: Recent Progress of Sensor, Substitution Systems, Journal of the Society of Instrument and Control Engineers, 18-1, 92/99 (1979)
  - 28) N. Negroponte: New Qualities of computer Interactions, Proc. Int. Conf. on Cybernetics and Sciety, 1402/1411 Tokyo, Japan (1978)